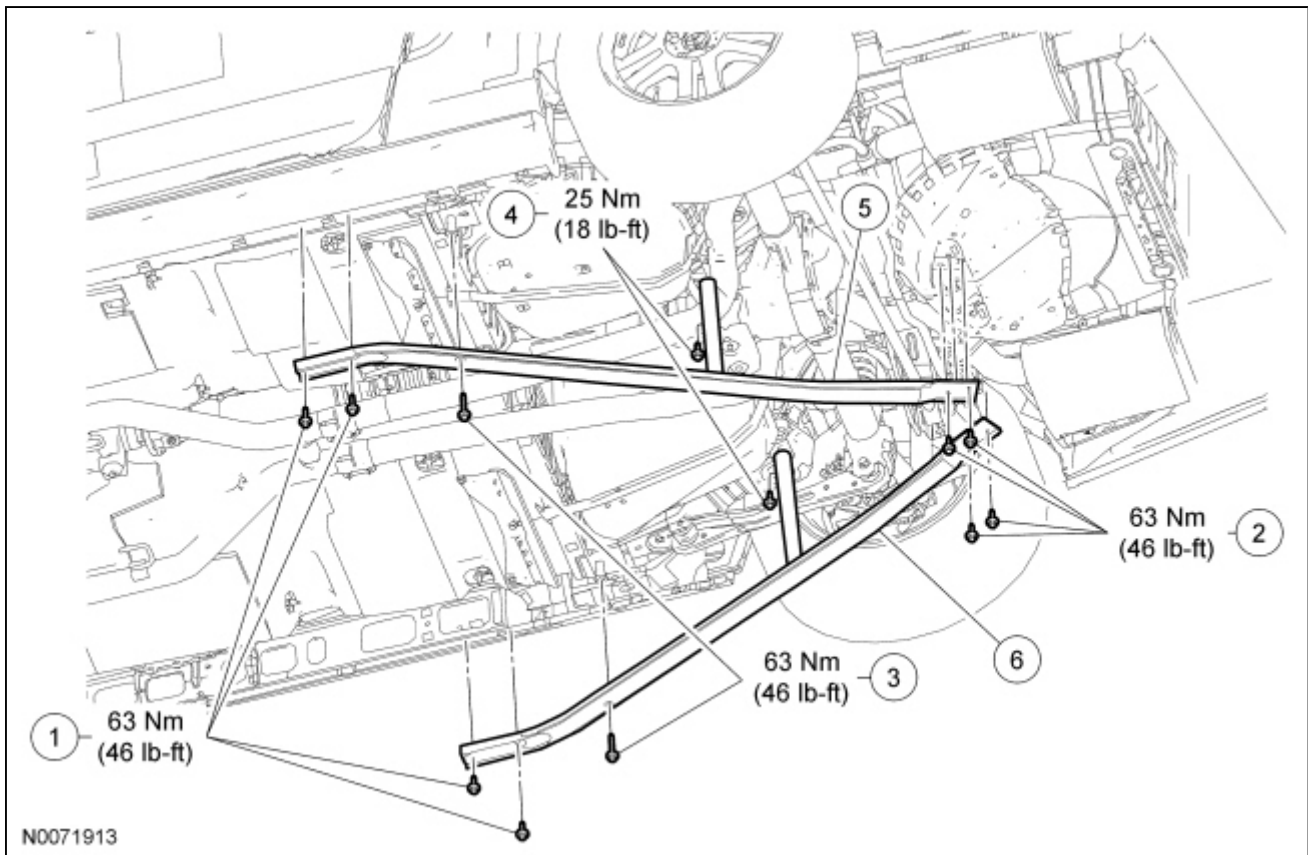


Support Braces — Rear



| Item | Part Number | Description |
|------|-------------|--|
| 1 | W712145 | Rear support brace bolts (front) |
| 2 | W712145 | Rear support brace bolts (rear) |
| 3 | W710156 | Rear support brace bolts (center-to-frame) |
| 4 | W709390 | Rear support brace bolts (upper) |
| 5 | 76102B55 | LH rear support brace |
| 6 | 76102B54 | RH rear support brace |

Removal

NOTE: The 2 rear support braces must be removed and installed at the same time.

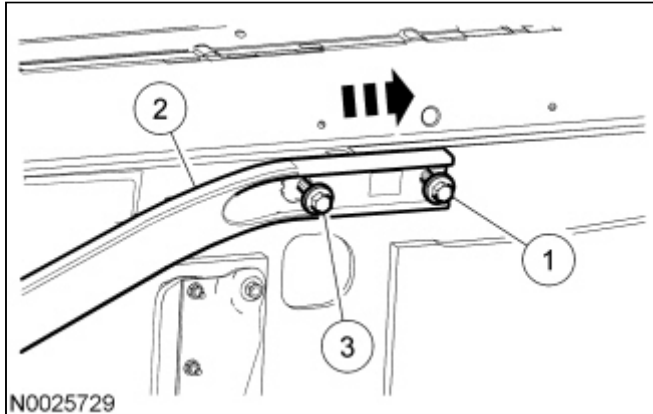
1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).
2. Remove and discard the 4 rear support brace bolts (rear).
3. Remove and discard the 2 rear support brace bolts (upper).
4. Remove and discard the 4 rear support brace bolts (front).
5. Remove and discard the 2 rear support brace bolts (center to frame), and remove the 2 rear support braces.

Installation

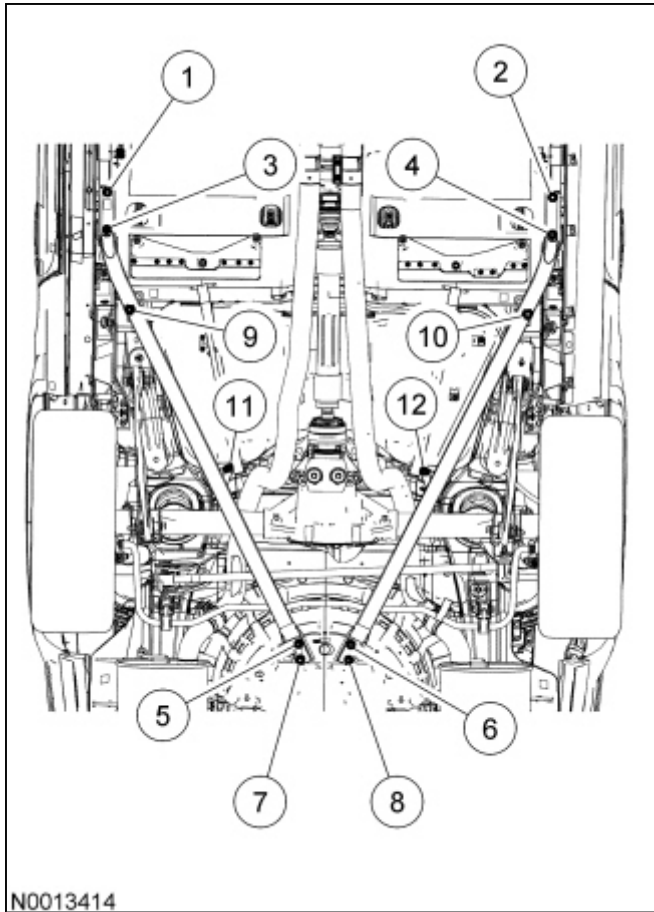
NOTE: The 2 rear support braces must be removed and installed at the same time.

NOTE: All bolts must be started by hand before final tightening.

1. Position the LH and RH rear support braces.
 1. Install the 2 rear support brace bolts (front).
 2. Position the LH and RH rear support braces.
 3. Install the 2 rear support brace bolts (front).



2. Install the 4 rear support brace bolts.
3. Install the 2 rear support brace bolts (center to frame).
4. Install the 2 rear support brace bolts (upper).
5. Tighten the bolts in the sequence shown.
 - Tighten the 4 rear support brace bolts (front) to 63 Nm (46 lb-ft).
 - Tighten the 4 rear support brace bolts (rear) to 63 Nm (46 lb-ft).
 - Tighten the 2 rear support brace bolts (center-to-frame) to 63 Nm (46 lb-ft).
 - Tighten the 2 rear support brace bolts (upper) to 25 Nm (18 lb-ft).



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